

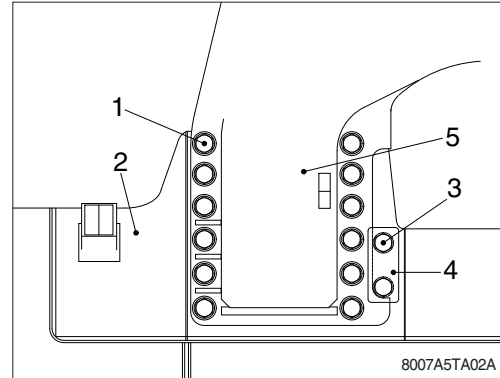
6. ADJUSTABLE TRACK GAUGE

1) LOWER TRACK RETRACTION

▲ Do not retract the track gauge except transporting purpose.

- (1) Remove 12 bolts (1), and spacers from lower track(2) to the retracted.

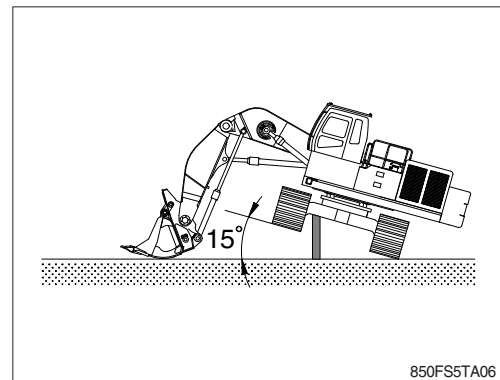
※ Do not loosen two bolts (3) on guide (4).



- (2) Turn superstructure so that it is perpendicular to lower track to be retracted. Raise lower track to approximately 15 degree from ground using a jack. Lower track should slide by its own weight and hit against the stop.

※ If lower track does not slide in this condition, allow lower track that is not contraction ground to move back and forth slowly.

▲ The arm must be set at 90~110 degree.
Never set it at an angle less than 90 degree.



- (3) After lower track (2) has slid into place, lower superstructure to ground.

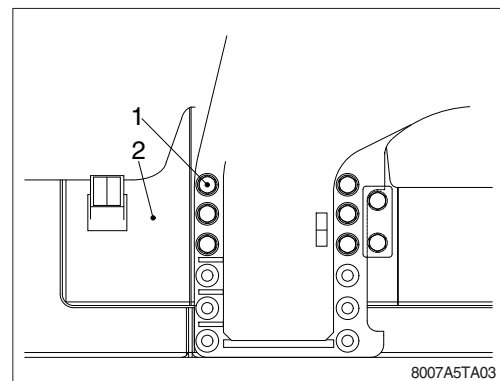
Install 6 spacers and bolts (1).

※ Tighten bolts to $280 \pm 30 \text{ kgf} \cdot \text{m}$ ($2020 \pm 220 \text{ lbf} \cdot \text{ft}$)

※ Repeat procedure at opposite side center frame support.

- (4) After the bolts for one side frame are fastened, repeat steps 1 thru 3 for opposite side frame.

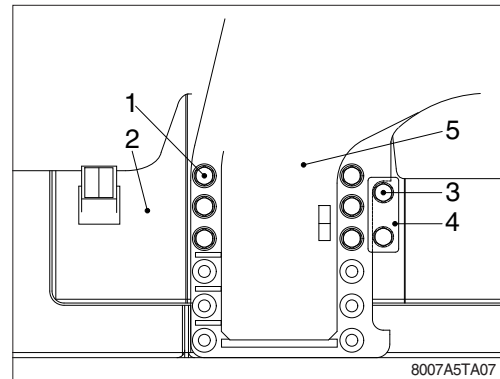
- (5) Store remaining bolts, spacers with machine.



1) FRAME EXTENSION

- (1) Remove 6 bolts (1), and spacers from lower track(2) to be extended.

※ **Do not loosen two bolts (3) on guide (4).**



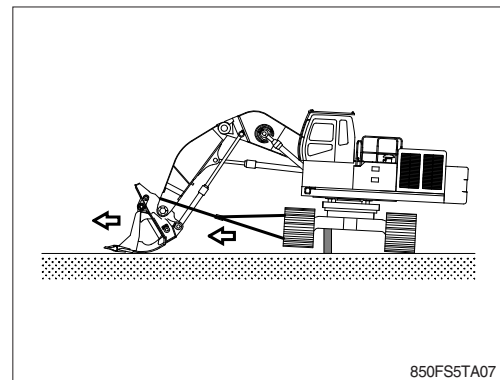
- (2) Turn superstructure so that it is perpendicular to lower track to be extended.

※ **Do not attach cable on side frame step.**

- (3) Attach one end of cable on arm and the other end on lower track.
Connect it with an appropriate holding device on both ends.

- (4) Raise lower track slightly with jack and block.
Extend arm gradually to side frame out until it hits stop.

- (5) After lower track has slid into place, lower superstructure to ground.
Remove cable.



- (6) Install 12 spacers and bolts (1).

※ **Tighten bolts to $280 \pm 30 \text{ kgf} \cdot \text{m}$ ($2020 \pm 220 \text{ lbf} \cdot \text{ft}$)**

※ **Repeat procedure at opposite track frame support.**

- (7) After the bolts for one side frame are fastened repeat steps 1 thru 6 for other side frame.

